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## US Army, Technical Manual, TM 9-1300-251-34&P, ARTILLERY AMMUNITION FOR GUNS, HOWITZERS, MORTARS, RECOILLESS RIFLES AND 40MM GRENADE LAUNCHERS, 1994

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US Army Special Forces



## Synopsis

US Army, Technical Manual, TM 9-1300-251-34&P, ARTILLERY AMMUNITION FOR GUNS, HOWITZERS, MORTARS, RECOILLESS RIFLES AND 40MM GRENADE LAUNCHERS, 1994 CHAPTER 1. INTRODUCTION Section I. General 1-1 Scope 1-2 Forms, Records, and Reports Section II. Description and Data 1-3 General Section III. Safety, Care, and Handling 1-4 General CHAPTER 2. TOOLS AND EQUIPMENT 2-1 General 2-2 Repair Parts and Special Tools 2-3 Fabricated Tools and Equipment 2-4 Special Handling Equipment for Ammunition CHAPTER 3. INSPECTION REQUIREMENTS Section I. General 3-1 Purpose of Inspection 3-2 Ammunition Surveillance Program 3-3 Inspections 3-4 Inspection Methods 3-5 Extent of Inspection Section II. Classification of Material Defects 3-6 General 3-7 In Process and Final Inspection 3-8 Disposition of Lots CHAPTER 4. MAINTENANCE PROCEDURES Section I. Introduction 4-1 General 4-2 Direct Support Maintenance 4-3 General Support Maintenance 4-4 Unpacking and Repacking 4-5 Inspection Section II. Cleaning 4-6 General 4-7 Procedure 4-8 Grounding of Ammunition Section III. Repair 4-9 Packaging Material 4-10 Propelling Charges Section IV. Replacement of Artillery Ammunition Components 4-11 General 4-12 Nose Fuzes, Closing Plugs, and Eyebolt Lifting Plugs 4-13 Propelling Charges 4-14 Supplementary Charges 4-15 Bursters (GS Level Only) Section V. Touch-up, Painting, and Marking 4-16 Touchup 4-17 Touchup of 120MM Combustible Cartridge Case 4-18 Painting 4-19 Color Coding of Boxes with Light Loads 4-20 Marking Section VI. Maintenance of Copperhead Items 4-21 M172 and M823 Projectiles 4-22 Metal Containers 4-23 Pallets Section VII. Procedure for Windshield Tip Inspection for Cartridge 120MM M829 and M829A1 4-24 Windshield Tip Runout Gaging/Acceptance Gaging for Cartridge M829 Section VIII. Procedure for Using 120MM Ring 4-25 120MM Ring Gages Section IX. Procedure for Using 120MM Man Portable Chamber Gage (MPCG) 4-26 120MM Tank Ammunition Section X. Alignment Criteria and Procedure for M829A1 4-27 120MM Cartridge, M829A1 Section XI. Projectile Alignment Accept/Reject Criteria for M1028 4-28 Alignment Criteria for M1028 Projectile APPENDIX A. REFERENCES APPENDIX B. DIRECT SUPPORT AND GENERAL SUPPORT, PACKING MATERIALS, ACCESSORIES, AND TOOLS APPENDIX C. DIRECT SUPPORT AND GENERAL SUPPORT, MAINTENANCE REPAIR PARTS AND SPECIAL TOOLS LIST APPENDIX D. EXPENDABLE AND DURABLE ITEMS LIST APPENDIX E. MARKING FOR CARTRIDGES AND PROJECTILES APPENDIX F. SPECIAL HANDLING EQUIPMENT FOR AMMUNTION. LIST OF ILLUSTRATIONS 2-1 Lifting plug-torque wrench adapter 2-2 Improvised painting rack for fixed ammunition 4-1 Marking on fiber containers 4-2 Marking on propelling charge container 4-3 Marking on metal packing box 4-4 Marking on wooden packing box 4-4.1 Palletizing (wood pallet) 4-5

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